

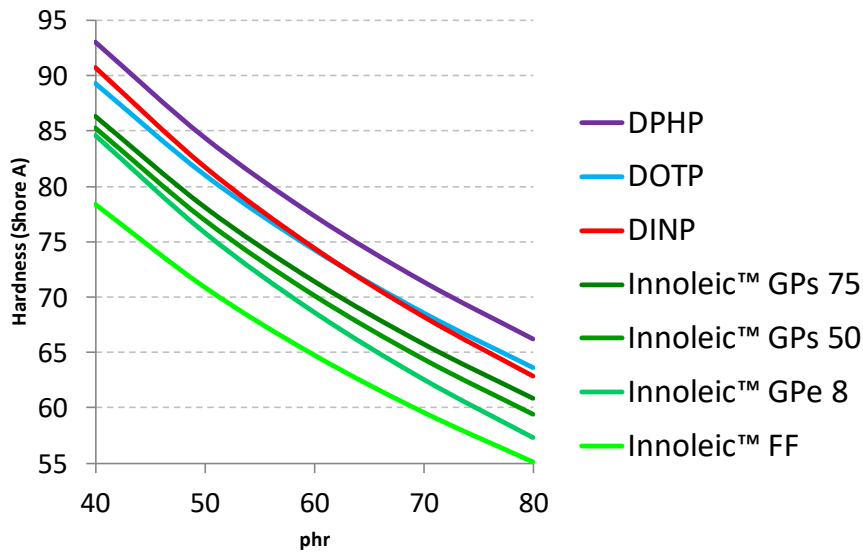
EFFICIENCY

Comparative efficiency data

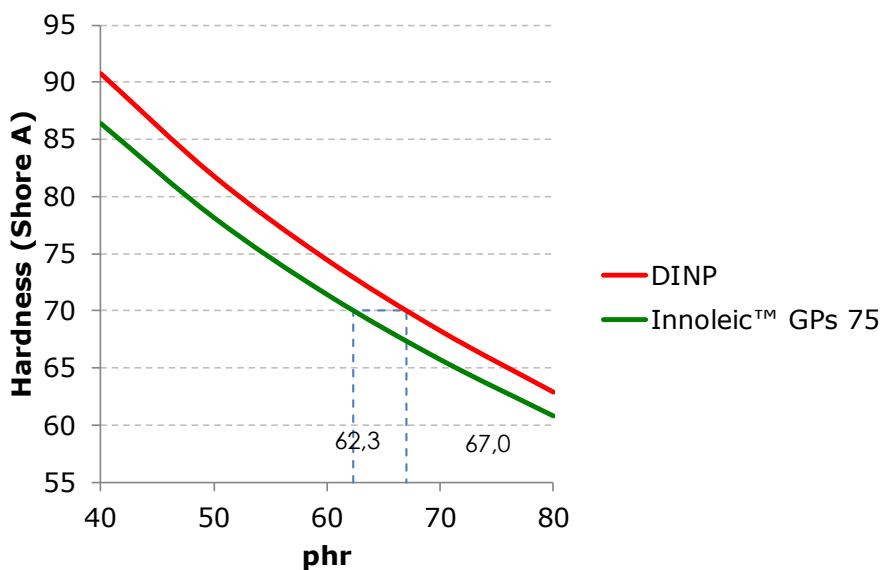
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Efficiency is measured by the ability of a plasticizer to soften the PVC resin. The efficiency results below are based on experimental results with 3 repetitions for each data point.

Results obtained for the suspension resin SP-1000 from Braskem, Brazil. Hardness Shore A determined according to method ASTM D 2240.



The example below demonstrates how to adjust for hardness when substituting DINP for Innoleic™ MB25, considering a desired hardness of 70 Shore A



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